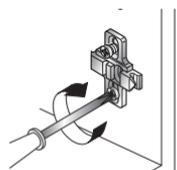
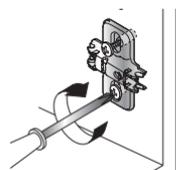


↑ **blum** *Concealed Hinges*

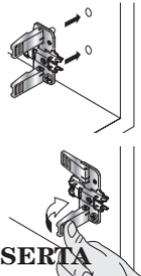
STEP 1: Install mounting plate using one of three attachment methods.



***Screw-On**



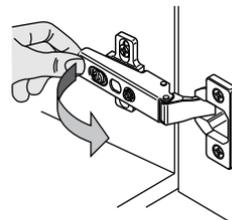
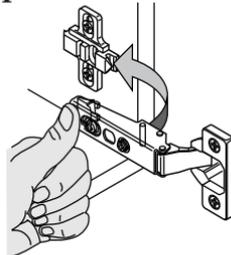
EXPANDO



INSERTA

Note: All face frame plates are screw on.

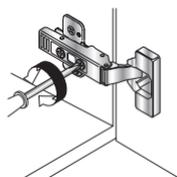
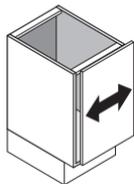
STEP 2: Attach door to cabinet with clip mechanism.



STEP 3: Adjust door for perfect fit.

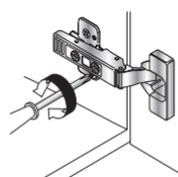
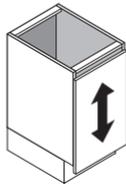
Cam Side adjustment

Turn screw on hinge to increase door overlay (4mm range)



Cam Height adjustment

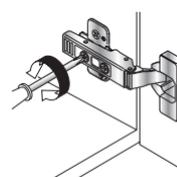
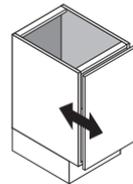
Rotate cam screw on plate to adjust door position (4mm range)*.



*On non-cam mounting plates loosen screw(s), adjust door and retighten screws.

Cam Depth adjustment

Turn back screw on hinge to adjust door position (5mm)*.



*On Clip Top hinges, loosen screw, adjust door and retighten screw.